

Installation Instructions:

Do not install at temperatures below 5°C.



Cut the pipe at right angles. Remove the internal burrs and chamfer the tube to 15° on the outside.



Measure the insertion depth and mark it on the PVC-U pipe.



The surfaces to be glued must be cleaned thoroughly using a PVC-U cleaner with a lint-free cloth.



Apply a layer of adhesive on the inside of the fitting in the longitudinal direction, from the inside to the outside. Apply a layer of glue to the pipe section in the same way. Depending on the pipe diameter, corresponding brushes should be used. Divide the glue in a ratio of 1/3 part on the fitting and 2/3 part on the tube.



Immediately after gluing the parts together, install them in a smooth and even motion and hold for a few seconds. The bonding may not be mechanically loaded for the first 15 minutes. At a temperature below 10 ° C, a minimum of 30 minutes must be waited.



Immediately remove the excess glue from the fitting and the tube. Excess glue can act on the tube and weaken it.



Finished jointing.

The piping system may not be pressurized earlier than 24 hours after the last bonding. Drying times can vary depending on, among other things, substrate, applied product quantity, moisture content and ambient temperature.

Some general points of attention:

- Close packaging immediately after use
- Do not use thickened glue
- Store the glue in closed packaging in a cool and frost-free place (between + 5 ° C and + 35 ° C)

Pay attention! when bonding fittings > 225 mm, use a suitable adhesive with a long opening time and a large gap-filling capacity. If necessary, perform the bonding with several people.

The above information is general processing information for the bonding of PVC-U. For the exact processing instructions for the product to be processed, please refer to your adhesive supplier.